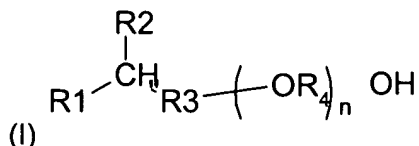


## AMENDMENTS TO THE CLAIMS

Claim 1. A low-foaming herbicidal composition comprising glyphosate and a polyethyleneoxide alkanol having the formula



wherein  $R_1$  and  $R_2$  are methyl or ethyl,  $R_3$  is a straight chain alkylene group containing from 5 to 12 carbon atoms,  $R_4$  is an alkylene group containing 2 or 3 carbon atoms and  $n$  is from 4 to 20.

Claim 2. A composition according to claim 1 wherein the concentration of the glyphosate is from 240 to 550 g/l based on glyphosate acid.

Claim 3. A composition according to claim 1 or 2 wherein the group  $(OR_4)_n$  is a poly (ethylene oxide) group, poly (propylene oxide) group or a mixed poly (ethylene oxide/propylene oxide) group.

Claim 4. A composition according to ~~any of the preceding claims~~ claim 1 wherein  $n$  is from 6 to 14.

Claim 5. A composition according to claim 4 wherein  $n$  is from 6 to 10.

Claim 6. A composition according to ~~any of the preceding claims~~ claim 1 wherein  $R_1$  and  $R_2$  are both methyl.

Claim 7. A composition according to ~~any of the preceding claims~~ claim 1 wherein  $R_3$  contains from 7 to 11 carbon atoms.

Claim 8. A composition according to ~~any of the preceding claims~~ claim 1 wherein the poly(alkylene oxide) alkanol of formula (I) is ethoxylated, propoxylated or mixed alkoxylated/propoxylated iso-tridecyl alcohol wherein the degree of alkoxylation is from 6 to 14.

Claim 9. A composition according to claim 8 wherein the poly(alkylene oxide) alkanol of formula (1) is isotridecyl alcohol having a degree of alkoxylation of 8.

Claim 10. A composition according to ~~any of the preceding claims~~ claim 1 wherein the concentration of the compound of formula (I) is from 1 to 50 g/l.

Claim 11. A composition according to claim 10 wherein the concentration of the compound of formula (I) is from 1 to 20 g/l.

Claim 12. A composition according to ~~any of the preceding claims~~ claim 1 which contains an additional bioperformance enhancing adjuvant.

Claim 13. A composition according to claim 12 wherein the additional bioperformance enhancing adjuvant is an alkylglycoside.

Claim 14. A composition according to claim 12 ~~or 13~~ wherein the additional bioperformance enhancing adjuvant is present at a concentration of from 80 g/l to 250 g/l.

Claim 15. A composition according to claim 13 ~~or 14~~ which additionally contains an alkoxyated alkylamine.

Claim 16. A composition according to ~~any of the preceding claims~~ claim 1 which comprises an additional anti-foam to reduce foaming of the diluted product.

Claim 17. A composition according to ~~any of the preceding claims~~ claim 1 wherein the glyphosate is a potassium salt.

Claim 18. A composition according to claim 17 wherein the concentration of the glyphosate is from 400 to 500 g/l based on glyphosate acid.

Claim 19. A composition according to ~~any of claims 1 to 16~~ claim 1 wherein the glyphosate is an ammonium salt.

Claim 20. A composition according to claim 19 wherein the concentration of the glyphosate is from 340 to 380 g/l based on glyphosate acid.

Claim 21. A composition according to claim 19 ~~or 20~~ which additionally contains ammonium sulphate at a concentration of from 80 to 140 g/l.

Claim 22. A method of reducing the foaming of a glyphosate concentrate composition having a concentration of from 240 to 550 g/l based on glyphosate acid which comprises incorporating in the composition a poly(alkylene oxide) alkanol of formula (I) of claim 1.

Claim 23. A process of severely damaging or killing unwanted plants which comprises diluting a glyphosate concentrate composition according to ~~any of claims 2 to 20~~ claim 1 and thereafter applying to the plants a herbicidally effective amount of said diluted composition.